

# Contents

<b>1</b>	<b>Introduction .....</b>	<b>1</b>
<b>2</b>	<b>Physical and Technical Basics .....</b>	<b>7</b>
2.1	IR Thermography Basics .....	7
2.2	The Lock-in Principle and its Digital Realization .....	14
2.3	Lock-in Thermography .....	22
2.4	Timing Strategies .....	26
2.5	Influence of Non-harmonic Heating.....	33
2.6	Noise Analysis .....	38
2.7	Calibration.....	42
2.8	Heat Dissipation and Transport Mechanisms in Solar Cells .....	44
2.9	Carrier Density Imaging .....	51
<b>3</b>	<b>Experimental Technique .....</b>	<b>61</b>
3.1	Different (Lock-in) Thermography Realizations .....	61
3.2	Commercial Lock-in Thermography Systems .....	72
3.3	Illumination Systems .....	80
3.4	Solid Immersion Lenses .....	85
3.5	Realization of CDI/ILM Systems .....	91
3.5.1	Absorption Mode .....	91
3.5.2	Emission Mode .....	94
3.5.3	Lifetime Calibration .....	94
<b>4</b>	<b>Theory .....</b>	<b>101</b>
4.1	Influence of the Heat Conduction to the Surrounding.....	101
4.2	Temperature Drift Compensation .....	107
4.3	Thermal Waves of Point Sources .....	114
4.4	Thermal Waves of Extended Sources .....	118
4.5	The Quantitative Interpretation of Lock-in Thermograms .....	125
4.5.1	The Image Integration/Proportionality Method .....	129
4.5.2	Deconvolution of Lock-in Thermograms .....	137

<b>5 Measurement Strategies .....</b>	149
5.1 Which Signal Should be Displayed? .....	149
5.2 Influence of the Lock-in Frequency .....	156
5.3 Influence of the IR Emissivity .....	159
5.4 Influence of the Peltier Effect .....	168
<b>6 Typical Applications .....</b>	177
6.1 Integrated Circuits .....	178
6.2 Solar Cells .....	186
6.2.1 Dark Lock-in Thermography (DLIT) .....	188
6.2.2 Illuminated Lock-in Thermography (ILIT) .....	201
6.2.3 Summary of Solar Cell Applications .....	212
6.3 Failure Analysis of Solar Modules .....	213
6.4 CDI/ILM on Solar Materials .....	219
6.4.1 Analysis of Material Evolution During Processing .....	219
6.4.2 Temperature-dependent measurements .....	219
6.4.3 Trap density images from CDI/ILM .....	224
<b>7 Summary and Outlook .....</b>	229
<b>References.....</b>	235
<b>Thermal and IR Properties of Selected Materials .....</b>	245
<b>List of Symbols .....</b>	247
<b>Abbreviations .....</b>	251
<b>Index.....</b>	253