

## Table of Contents

<b>SUMMARY.....</b>	<b>VI</b>
<b>ZUSAMMENFASSUNG.....</b>	<b>VII</b>
<b>LIST OF ABBREVIATIONS.....</b>	<b>X</b>
<b>CHAPTER 1: INTRODUCTION.....</b>	<b>1</b>
1.1 GENERAL INTRODUCTION .....	2
1.2 FLAVIN-DEPENDENT MONOOXYGENASES .....	3
1.2.1 One-component flavin-dependent monooxygenases .....	5
1.2.2 Two-component flavin-dependent monooxygenases .....	6
1.3 COFACTOR REGENERATION .....	9
1.4 OPERATIONAL WINDOWS OF ELECTROENZYMATIC PROCESSES .....	11
1.5 EVALUATION OF PROMISING ELECTROENZYMATIC PROCESSES WITH SYNTHETIC POTENTIAL.....	15
1.6 PARAMETERS THAT LIMIT THE PERFORMANCE OF ELECTROENZYMATIC PROCESSES AND PROMISING DEVELOPMENTS IN REACTION ENGINEERING .....	21
1.7 CONCLUDING REMARKS AND FUTURE PROSPECTS .....	24
1.8 SCOPE OF THE THESIS .....	25
<b>CHAPTER 2: DEVELOPMENT OF A HIGH PERFORMANCE ELECTROCHEMICAL COFACTOR REGENERATION     MODULE AND ITS APPLICATION TO THE CONTINUOUS REDUCTION OF FAD .....</b>	<b>27</b>
<b>CHAPTER 3: PRODUCTIVE ASYMMETRIC STYRENE EPOXIDATION BASED ON A NEXT GENERATION     ELECTROENZYMATIC METHODOLOGY .....</b>	<b>45</b>
<b>CHAPTER 4: INTEGRATED ONE-POT ENRICHMENT AND IMMOBILIZATION OF STYRENE MONOOXYGENASE     (STYA) USING SEPABEAD EC-EA AND EC-Q1A ANION-EXCHANGE CARRIERS .....</b>	<b>67</b>
<b>CHAPTER 5: CATALYST DESIGN AND CHARACTERIZATION FOR CELL-FREE EPOXIDATIONS BASED ON     STYRENE MONOOXYGENASE (STYA) IMMOBILIZED ON SEPABEADS EC-EP .....</b>	<b>83</b>

<b>CHAPTER 6: SYNTHESIS AND EVALUATION OF 5-DEAZA FLAVIN ADENINE DINUCLEOTIDE AS AN ARTIFICIAL COFACTOR FOR THE TWO-COMPONENT STYRENE MONOOXYGENASE STYAB .....</b>	<b>105</b>
<b>CHAPTER 7: CONCLUDING REMARKS AND OUTLOOK.....</b>	<b>125</b>
7.1 STATE OF THE ART IN ELECTROENZYMATIC SYNTHESIS PERFORMANCE AND REACTOR ENGINEERING.....	126
7.2 FACTORS INFLUENCING ELECTROCHEMICAL COFACTOR REGENERATION RATES .....	127
7.3 DEVELOPMENT OF A NOVEL, PRODUCTIVE AND SCALABLE ELECTROENZYMATIC REACTOR CONCEPT.....	129
7.4 ELECTROENZYMATIC SYNTHESIS OF (S)-STYRENE OXIDE USING THE DEVELOPED COFACTOR REGENERATION CONCEPT .....	132
7.5 EXPLOITATION OF THE CATALYTIC PROPERTIES OF IMMOBILIZED STYA .....	139
7.5.1 Adsorptive immobilization of StyA on Sepabeads EC-EA and EC-Q1A.....	139
7.5.2 Covalent immobilization of StyA on Sepabeads EC-EP .....	141
7.6 CHALLENGING THE “OXYGEN DILEMMA” USING AN ARTIFICIAL COFACTOR.....	143
7.7 OUTLOOK.....	145
<b>REFERENCES .....</b>	<b>147</b>
<b>CURRICULUM VITAE.....</b>	<b>173</b>