

# Content

<b>1 APPROACH AND OBJECTIVES .....</b>	<b>14</b>
<b>1.1 State of the Art .....</b>	<b>16</b>
<b>1.2 Transformers with Integrated Energy Reactor .....</b>	<b>17</b>
<b>1.3 Coupled Inductors.....</b>	<b>22</b>
<b>1.4 Combined Common-Differential Mode Chokes.....</b>	<b>25</b>
<b>2 FUNDAMENTALS OF MAGNETIC COMPONENTS.....</b>	<b>28</b>
<b>2.1 Basic Magnetic Laws .....</b>	<b>28</b>
<b>2.2 Magnetisation and Hysteresis.....</b>	<b>30</b>
<b>2.3 Magnetic Core Materials.....</b>	<b>33</b>
<b>2.4 Magnetic Circuits .....</b>	<b>38</b>
<b>2.5 Definitions of Inductance .....</b>	<b>41</b>
<b>2.6 Transformer Principle .....</b>	<b>42</b>
<b>2.6.1 Coupling Coefficient.....</b>	<b>43</b>
<b>2.6.2 Mutual- and Self-Inductance.....</b>	<b>45</b>
<b>2.6.3 Leakage Inductance.....</b>	<b>45</b>
<b>3 LOSSES IN MAGNETIC COMPONENTS.....</b>	<b>46</b>
<b>3.1 RMS Power Loss and Temperature Dependency .....</b>	<b>47</b>
<b>3.2 AC Winding Losses .....</b>	<b>49</b>
<b>3.2.1 Skin Effect.....</b>	<b>49</b>
<b>3.2.2 Proximity Effect.....</b>	<b>50</b>
<b>3.2.3 High Frequency Losses in Round Solid Wires .....</b>	<b>51</b>
<b>3.2.4 High Frequency Losses in Litz Wires.....</b>	<b>53</b>
<b>3.2.5 Improved Power Loss Calculation for Litz Wires .....</b>	<b>54</b>
<b>3.3 Core Losses .....</b>	<b>58</b>
<b>3.3.1 Core Loss Mechanisms .....</b>	<b>58</b>
<b>3.3.2 Steinmetz Equation .....</b>	<b>61</b>
<b>3.3.3 Modelling Core Losses by Means of Orthogonal Vector Functions .....</b>	<b>64</b>
<b>4 COUPLED INDUCTORS .....</b>	<b>70</b>

<b>4.1</b>	<b>Direct and Inverse Coupling .....</b>	<b>70</b>
<b>4.2</b>	<b>Magnetic Equivalent Circuit.....</b>	<b>74</b>
4.2.1	DC Analysis of Inverse and Direct Coupled Inductors .....	76
<b>4.3</b>	<b>Potential Performance Advantages of Coupled Inductors.....</b>	<b>77</b>
4.3.1	Equal Phase Current Ripple of Discrete and Coupled Inductor .....	78
4.3.2	Equal Converter Output/Input Current Ripple of Discrete and Coupled Circuit .....	80
<b>4.4</b>	<b>Basic Core Geometries of Coupled Inductors.....</b>	<b>82</b>
<b>4.5</b>	<b>Leakage Inductance of Coupled EE Core Inductors.....</b>	<b>83</b>
<b>4.6</b>	<b>Leakage Inductance of Coupled Ring Core Inductors .....</b>	<b>85</b>
<b>4.7</b>	<b>Influence of Core Shape and Material on Leakage Inductance .....</b>	<b>87</b>
4.7.1	Influence of Permeability and Gap Length on Coupled EE Core Inductors .. ..	87
4.7.2	Leakage of Coupled EE Core Inductors dependent on Core Size.....	88
4.7.3	Adjusting the Self-Inductance of Coupled EE Core Inductors.....	89
4.7.4	Comparison of Coupled Ring and EE core Inductors .....	90
4.7.5	Measurement of different Materials and Cores.....	91
<b>4.8</b>	<b>Design Methodology .....</b>	<b>93</b>
<b>5</b>	<b>AUTOMOTIVE ON-BOARD POWER SUPPLY WITH MAGNETICALLY INTEGRATED CURRENT DOUBLER.....</b>	<b>97</b>
<b>5.1</b>	<b>Circuit Analysis .....</b>	<b>97</b>
5.1.1	Discrete Current Doubler .....	97
5.1.2	Magnetically Integrated Current Doubler .....	101
<b>5.2</b>	<b>Suitable Core Geometries for Magnetically Integrated Current Doublers ..</b>	<b>105</b>
5.2.1	EE Core .....	105
5.2.2	EEII or EEUU Core .....	107
5.2.3	Shell Type Core (5 Leg Core).....	107
5.2.4	Ring or UU Core with Leakage Segments .....	108
5.2.5	Comparison of Integrated and Discrete Current Doubler .....	111
<b>5.3</b>	<b>Design of Integrated Current Doublers .....</b>	<b>113</b>
5.3.1	Transformer Turn Ratio .....	113

5.3.2	Area Product Approach .....	114
5.3.3	Inductance Matrix .....	115
5.3.4	Output Current Ripple Calculation .....	118
5.3.5	Flux Density Swing .....	120
5.3.6	DC Pre-Magnetisation .....	121
5.3.7	Design Example: Integrated EE Core Current Doubler .....	122
<b>5.4</b>	<b>Downsizing Potential of the Integrated Current Doubler .....</b>	<b>130</b>
<b>5.5</b>	<b>Analysis of different Current Doubler Technologies .....</b>	<b>132</b>
5.5.1	Size and Weight Comparison .....	133
5.5.2	Power Loss Comparison .....	135
5.5.3	Temperature Rise.....	138
5.5.4	Summary .....	140
<b>5.6</b>	<b>Experimental Results .....</b>	<b>141</b>
5.6.1	12V and 48V Converters with IGBT Bridge operating at 50 kHz .....	146
5.6.2	48V Converters with SiC MOSFET Bridge operating at 50 kHz.....	150
5.6.3	48V Converters with GaN Bridge operating at 200 kHz .....	152
5.6.4	48V Converters with SiC Bridge operating at 200 kHz .....	158
<b>5.7</b>	<b>Executive Summary.....</b>	<b>160</b>
<b>6</b>	<b>COMBINED COMMON-DIFFERENTIAL MODE CHOKES.....</b>	<b>162</b>
<b>6.1</b>	<b>Basics of Common and Differential Mode Noise .....</b>	<b>162</b>
<b>6.2</b>	<b>Parasitic Effects in Filter Chokes.....</b>	<b>164</b>
<b>6.3</b>	<b>Suitable Core Geometries for Common-Differential Mode Chokes .....</b>	<b>165</b>
6.3.1	Ring or UU Core with Leakage Segments .....	166
6.3.2	EE Core .....	171
6.3.3	Separated Common- and Differential-Mode Cores .....	173
6.3.4	Pot Core with Ferromagnetic Disc or EE Core with Segment.....	175
<b>6.4</b>	<b>Design of Common-Differential Mode Chokes .....</b>	<b>176</b>
6.4.1	Common Mode Choke .....	177
6.4.2	Common-Differential Mode Choke with Additional DM Cores.....	179
6.4.3	Common-Differential Mode Choke with Inserted Segments .....	180

6.4.4	EE Core Common-Differential Mode Choke .....	183
6.4.5	Comparison of Ring and EE Core Common-Differential Mode Chokes ..	185
6.4.6	Design Example .....	187
<b>6.5</b>	<b>Experimental Results .....</b>	<b>189</b>
6.5.1	Comparison of different Common-Differential Mode Chokes .....	189
6.5.2	Evaluation of Performance Advantage of Integrated Common-Differential Mode Filters in AC Applications .....	200
<b>6.6</b>	<b>Executive Summary .....</b>	<b>207</b>
<b>7</b>	<b>RECAPITULATION AND PERSPECTIVE .....</b>	<b>208</b>
 <b>APPENDIX.....</b>		<b>212</b>
<b>I.</b>	<b>EQUIVALENT INDUCTANCE OF COUPLED INDUCTORS .....</b>	<b>212</b>
<b>II.</b>	<b>LEAKAGE CALCULATION FOR COUPLED EE CORE INDUCTORS.....</b>	<b>216</b>
<b>III.</b>	<b>AIR GAP CALCULATION FOR SEGMENTS OF COMMON-DIFFERENTIAL MODE CHOKES .....</b>	<b>221</b>
<b>IV.</b>	<b>FRINGING EFFECT OF AIR GAPS.....</b>	<b>224</b>
<b>V.</b>	<b>LEAKAGE INDUCTANCE OF TRANSFORMERS .....</b>	<b>227</b>
<b>VI.</b>	<b>THERMAL EQUIVALENT CIRCUITS OF MAGNETIC COMPONENTS.....</b>	<b>230</b>
<b>VII.</b>	<b>CALCULATION OF AVERAGE MAGNETIC FIELD INTENSITY FOR TRANSFORMERS .....</b>	<b>237</b>
<b>VIII.</b>	<b>POWER LOSS EVALUATION IN CIRCUIT SIMULATORS .....</b>	<b>239</b>
<b>IX.</b>	<b>IMPEDANCE AND INDUCTANCE MEASUREMENTS OF COMMON-DIFFERENTIAL MODE FILTER CHOKES.....</b>	<b>242</b>
<b>X.</b>	<b>EQUIPMENT AND MEASUREMENT DEVICES .....</b>	<b>248</b>
<b>A.</b>	<b>LIST OF SYMBOLS .....</b>	<b>249</b>
<b>B.</b>	<b>LIST OF TABLES .....</b>	<b>252</b>
<b>C.</b>	<b>LIST OF FIGURES .....</b>	<b>254</b>
<b>D.</b>	<b>REFERENCES .....</b>	<b>264</b>