

# Contents

<b>1. The double roles of the winding in the electromechanical energy conversion</b>	<b>1</b>
1.1. The lumped quantity approach . . . . .	1
1.1.1. Separation of the electrical energy variation into dissipative and coupling electrical energy variation	3
1.1.2. The relationship between the coupling electrical energy variation, the mechanical energy variation and the magnetic energy variation . . . . .	4
1.1.3. The relationship between the coupling electrical energy variation, the mechanical energy variation and the magnetic co-energy variation . . . . .	5
1.2. The field quantity approach . . . . .	5
1.3. Winding: a “double-way bridge” . . . . .	7
<b>2. The impacts of the winding on the machine performance</b>	<b>10</b>
2.1. The winding insulation . . . . .	10
2.2. The number of turns . . . . .	10
2.3. The winding production method . . . . .	11
2.4. The winding topology . . . . .	15
2.4.1. Torque quality . . . . .	15
2.4.2. Torque-speed operation range . . . . .	16
2.4.3. Inductance . . . . .	17
2.4.4. Electromagnetic losses . . . . .	17
2.4.4.1. Winding copper losses . . . . .	17
2.4.4.2. Iron losses . . . . .	18
2.4.4.3. Permanent magnet eddy current losses .	21
<b>3. An introduction to the winding topology</b>	<b>23</b>
3.1. The understanding of the winding topology . . . . .	23
3.1.1. The geometrical point of view . . . . .	23
3.1.2. The electromagnetic point of view . . . . .	23
3.2. A short introduction to the terminology . . . . .	24
3.2.1. The existing terminology for the description of winding topology . . . . .	24

3.2.2. Terminology used in this thesis for the description of winding topology . . . . .	26
3.3. The two main problems for winding topology treatment . . . . .	27
3.3.1. Winding topology analysis . . . . .	27
3.3.2. Winding topology design . . . . .	27
3.4. A historical review of the research activities . . . . .	28
3.4.1. Treatment of fundamental harmonic winding topo- logy till the 1950s . . . . .	28
3.4.1.1. The great success in the achievement of winding topology treatment methods . . . . .	29
3.4.1.2. The research limitation . . . . .	31
3.4.2. The treatment of over-harmonic winding topology since the 1980s . . . . .	31
3.4.2.1. The adaptation of the long standing met- hods for over-harmonic winding topology . . . . .	33
3.4.2.2. The research limitations . . . . .	34
4. A systematical classification of winding topology treat- ment methods	35
4.1. Preamble . . . . .	35
4.2. Winding topology analysis methods . . . . .	38
4.2.1. Methods based on EMF analysis . . . . .	40
4.2.1.1. The composite Approach . . . . .	40
4.2.1.2. The de-composite approach . . . . .	42
4.2.2. Methods based on MMF analysis . . . . .	49
4.2.2.1. Analysis of the MMF function of different domain . . . . .	50
4.2.2.2. Analysis of the MMF function of different shape . . . . .	51
4.3. Winding topology design methods . . . . .	55
4.3.1. Winding topology layout methods . . . . .	55
4.3.1.1. The deterministic approach . . . . .	55
4.3.1.2. The stochastic approach . . . . .	68
4.3.2. Winding topology modification methods . . . . .	70
4.3.2.1. The multi-layer approach . . . . .	71
4.3.2.2. The multi-slot approach . . . . .	71
4.3.2.3. The multi-turn approach . . . . .	71
4.3.2.4. The multi-conductor approach . . . . .	72
4.3.2.5. The multi-coil approach . . . . .	73

<b>5. A unified method for the treatment of the winding topology</b>	<b>79</b>
5.1. Assumptions . . . . .	79
5.2. The theoretical and mathematical Basis . . . . .	80
5.2.1. Derivation of the analytical formula for the calculation of winding factor of arbitrary space harmonic order . . . . .	80
5.2.2. Calculation of the winding factor space harmonic spectrum using matrix notation . . . . .	84
5.2.3. The unique mapping of the winding factor harmonic spectrum and the normalized MMF distribution	85
5.2.4. The graphical presentation of the matrix notation	86
5.2.4.1. The winding factor harmonic spectrum .	86
5.2.4.2. The normalized MMF distribution . . .	87
5.2.4.3. The symmetrical multi-phase current system . . . . .	89
5.2.4.4. The winding direction . . . . .	90
5.2.4.5. The normalized conductor distribution matrix: topology of the multi-phase winding	92
5.3. A unified method for winding topology analysis . . . . .	94
5.3.1. The analysis procedures . . . . .	94
5.3.2. Implementation of the method in Python . . . . .	94
5.4. A unified method for winding topology design . . . . .	95
5.4.1. The ideal winding factor harmonic spectrum . . .	95
5.4.2. The ideal normalized MMF distribution . . . . .	96
5.4.3. The symmetrical multi-phase current system . . .	97
5.4.3.1. Number of phases equal number of slots .	97
5.4.3.2. Number of phases equal half number of slots . . . . .	98
5.4.3.3. The other cases . . . . .	98
5.4.4. Topology of the normalized conductor distribution matrix: types of winding topology . . . . .	99
5.4.5. Determination of the normalized conductor distribution matrix: the primitive double-layer multi-phase winding . . . . .	102
5.4.6. Exploitation of the symmetrical properties of the primitive multi-phase winding . . . . .	104
5.4.6.1. Rotational symmetry: the symmetry between the primitive phase windings . . .	105

## *Contents*

5.4.6.2.	Mirror symmetry: the symmetry within the primitive phase winding . . . . .	106
5.4.7.	Connection of the conductors of the primitive coil group: the primitive coils . . . . .	108
5.4.7.1.	The double-way connection approach . .	109
5.4.7.2.	The single-way connection approach . .	110
5.4.8.	Derivation of the winding topology . . . . .	112
5.4.8.1.	Design of the multi-turn winding topology	112
5.4.8.2.	Design of the multi-layer winding topology	113
5.4.8.3.	Design of the multi-coil winding topology	114
5.4.8.4.	Design of the multi-conductor winding to- pology . . . . .	114
5.4.8.5.	Design of the double-layer winding topology	116
5.4.8.6.	Design of the single-layer winding topology	117
5.4.9.	Evaluation of the winding topology: calculation of the winding factor harmonic spectrum . . . . .	119
<b>6.</b>	<b>Application of the proposed method for the treatment of winding topology</b>	<b>125</b>
6.1.	The 3-phase fundamental and over-harmonic winding of 12 slots . . . . .	126
6.1.1.	The design procedure . . . . .	126
6.1.1.1.	The ideal winding factor harmonic spectrum	126
6.1.1.2.	The ideal normalized MMF distribution .	126
6.1.1.3.	The normalized conductor distribution ma- trix and the primitive double-layer mul- tiphase winding . . . . .	128
6.1.1.4.	The rotational symmetry and the primi- tive single-phase winding . . . . .	133
6.1.1.5.	The mirror symmetry and the primitive coil group . . . . .	136
6.1.1.6.	The connection matrix and the primitive coils . . . . .	139
6.1.1.7.	Derivation of the multi-turn and the multi- layer winding topology . . . . .	142
6.1.1.8.	Derivation of the multi-coil and the multi- conductor winding topology . . . . .	145
6.1.1.9.	Derivation of the double-layer winding to- pology . . . . .	148

6.1.1.10. Derivation of the single-layer winding topology . . . . .	151
6.1.2. Evaluation and discussion of the results . . . . .	154
6.1.2.1. The fundamental harmonic winding . . . . .	154
6.1.2.2. The over-harmonic winding . . . . .	160
6.2. The 3-phase winding of 9 slots with working Harmonic of 4	167
6.2.1. The normalized conductor distribution matrix and the primitive double layer winding . . . . .	168
6.2.2. The primitive single phase winding and the primitive coil group . . . . .	169
6.2.3. The double- and single-way connections . . . . .	170
6.2.4. Discussion of the resulting winding topologies . . . . .	173
6.2.4.1. The multi-turn and multi-layer winding topology . . . . .	173
6.2.4.2. The single- and double-layer winding topology . . . . .	176
6.2.4.3. The multi-coil and multi-conductor winding topology . . . . .	176
6.3. The 6-phase winding of 24 slots with working harmonic of 5	179
<b>7. Winding theory: a far from completed topic</b>	<b>186</b>
7.1. Electric winding topology reconfiguration . . . . .	187
7.1.1. Asynchronous machine . . . . .	187
7.1.2. Synchronous machine . . . . .	188
7.2. Winding with individual slot excitation . . . . .	188
7.3. Issues of further investigation . . . . .	190
<b>A. Implementation of the proposed method in Python</b>	<b>192</b>
A.1. Codes for the winding topology analysis . . . . .	192
A.2. Codes for the graphical presentation . . . . .	193
A.2.1. The winding factor harmonic spectrum . . . . .	193
A.2.2. The normalized MMF distribution . . . . .	194
A.2.3. The normalized conductor distribution matrix . . . . .	194
A.2.4. The winding topology . . . . .	196
A.3. Codes of the design algorithm . . . . .	198
A.3.1. Obtain the ideal MMF distribution from the ideal winding factor harmonic spectrum . . . . .	198
A.3.2. Obtain the primitive multi-phase winding topology from the ideal MMF distribution and the multi-phase current system . . . . .	199

## Contents

A.3.3. Obtain the primitive single-phase winding topology through detecting the rotation symmetry . . . . .	200
A.3.4. Obtain the primitive coil group through detecting the mirror symmetry . . . . .	201
A.3.5. Obtain the primitive coils through detecting the connection matrix . . . . .	202
A.3.6. Obtain the coils of particular winding topology . .	206
<b>Bibliography</b>	<b>209</b>
<b>Nomenclature</b>	<b>219</b>
<b>List of Figures</b>	<b>227</b>